

Low VOC Chart



For Utah (See note in footer for applicability)
Rule R307-354 Automotive Refinish Coatings

Effective: July 1, 2014

Revised: January 2024

Compliant Aerosol Coating Products | Rule 307-354

CODE	DESCRIPTION	CODE	DESCRIPTION
402-01™	Gloss Trim Black	421-25™	Red Oxide Primer
402-02™	Flat Trim Black	421-26™	Beige Primer
402-03™	Semi Gloss Trim Black	441-37™	Nason® Fill-In Can
402-11™	Gloss White	492-51™	Undercoating
403-00™	Clearcoat	VS1150™	Surface Cleaning Solvent
		VS3100™	Etch Primer Aerosol

Cleaning Solvents | VOC Limit N/A

CODE	DESCRIPTION	REMARKS	MIX RATIO	APPLIED VOC
105™	Gun & Equipment Cleaner		Ready To Use	650 g/L
106™	Cleaner		Ready To Use	528 g/L
107™	Gun & Equipment Cleaner		Ready To Use	25 g/L
108™	Low HAP Cleaner		Ready To Use	472 g/L
130™	Cleaner		Ready To Use	0 g/L
139™	Bug & Tar Remover		Ready To Use	347 g/L
200™	Silicone Remover Slow		Ready To Use	778 g/L
210™	Silicone Remover Water		Ready To Use	167 g/L
220™	Silicone Remover Low VOC		Ready To Use	25 g/L
225™	Bug & Tar Remover		Ready To Use	347 g/L
275™	Plastic Cleaning Solvent		Ready To Use	862 g/L
265™	Plastic Cleaning Paste		Ready To Use	25 g/L
715™	Sanding Paste		Ready To Use	n/a
VS1000™	Surface Cleaning Solvent		Ready To Use	779 g/L
VS1100™	Surface Cleaning Solvent		Ready To Use	0 g/L
VS1500™	Plastic Cleaning Solvent	Aerosol	Ready To Use	779 g/L

Pretreatment Coating VOC Limit | 660 g/L (5.5 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
VS3000™	Etch Primer	2:1	VS3001™	-	647 g/L

Adhesion Promoter VOC Limit | 540 g/L (4.5 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
VS2000™	Plastic Adhesion Promoter	-	-	-	539 g/L

Primer VOC Limit | 250 g/L (2.1 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
421-1X	Primer (⚠ - Note in footer)	4:1	483-03™	-	250 g/L
421-30™	Primer Surfacer	1:1	-	441-60™	250 g/L

Primer Sealer VOC Limit | 250 g/L (2.1 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
421-1X	Sealer (⚠ - Note in footer)	3:1:2	483-03™	401-X5	250 g/L
491-1X	Primer Sealer	2:1	483-01™ / 483-02™	-	250 g/L

Single Stage Coating VOC Limit | 340 g/L (2.8 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
NIS	Ful-Thane® 2K Low VOC Single Stage Top	4:1:1	VS5330	VS515#	340 g/L
412-105	Ful-Thane® Low VOC Fac Pac Black NIS	4:1:1	VS5330	VS515#	340 g/L
412-106	Ful-Thane® Low VOC Fac Pac White NIS	4:1:1	VS5330	VS515#	340 g/L

Color Coating VOC Limit | 420 g/L (3.5 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
IR	Ful-Base® Basecoat	1:1	‡ See Footer	441-6X	420 g/L

Clear Coating VOC Limit | 250 g/L (2.1 lb./gal)

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
462-00™	Clearcoat	4:1	483-84™ / 483-85™	-	250 g/L
468-00™	Clearcoat	4:1	483-84™ / 483-85™	-	250 g/L
468-00™	Clearcoat	3:1	483-86™	-	250 g/L
476-00™	Clearcoat	2:1	483-64™ / 483-65™	-	250 g/L

Other components that may be used (list is not all-inclusive). Consult technical data sheet for usage and compliance.

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER
VS4510	Axalta® 2K Urethane Low VOC Integrated C	4:1:1	VS5330	VS515#
VS6550	Axalta® Accelerator			
VS6500	Axalta® Fisheye Eliminator			
VS6200	Axalta® VS6200 Matte Base Additive			
441-83™	Low VOC Flow Additive			

R307-354 Applicability: Applies to sources in Box Elder, Cache, Davis, Salt Lake, Tooele, Utah, and Weber Counties; facilities that use a combined 20 gallons of coatings and solvents per year.

= 6, 7, 8, 9

‡ Optional Activation: Add 1 oz. 483-56™ RTS quart

X = 0, 1, 2, 6, 8

⌘ - Refers only to products 421-10™, 421-11™ & 421-12™

***Less Water, Less Exempt**