

# Low VOC Chart

For Santa Barbara APCD - Rule 339  
Motor Vehicle and Mobile Equipment Coating Operations



Effective: January 1, 2010

Revised: January 2024

## Compliant Aerosol Coating Products | Rule 339 Exemption

| CODE    | DESCRIPTION           | CODE    | DESCRIPTION      |
|---------|-----------------------|---------|------------------|
| 402-01™ | Gloss Trim Black      | 421-24™ | Gray Primer      |
| 402-02™ | Flat Trim Black       | 421-25™ | Red Oxide Primer |
| 402-03™ | Semi Gloss Trim Black | 421-26™ | Beige Primer     |
| 403-00™ | Clearcoat             | 492-51™ | Undercoating     |

## Cleaning Solvents | 25 g/L (0.21 lb./gal)

| CODE    | DESCRIPTION              | REMARKS      | APPLIED VOC |
|---------|--------------------------|--------------|-------------|
| 105™    | Gun & Equipment Cleaner  | ¥ See Footer | 650 g/L     |
| 106™    | Cleaner                  | ¥ See Footer | 528 g/L     |
| 107™    | Gun & Equipment Cleaner  |              | 25 g/L      |
| 108™    | Low HAP Cleaner          | ¥ See Footer | 472 g/L     |
| 130™    | Cleaner                  |              | 0 g/L       |
| 139™    | Bug & Tar Remover        | ¥ See Footer | 347 g/L     |
| 200™    | Silicone Remover Slow    | ¥ See Footer | 778 g/L     |
| 210™    | Silicone Remover Water   | ¥ See Footer | 167 g/L     |
| 220™    | Silicone Remover Low VOC |              | 25 g/L      |
| 225™    | Bug & Tar Remover        | ¥ See Footer | 347 g/L     |
| 275™    | Plastic Cleaning Solvent | ¥ See Footer | 862 g/L     |
| VS1000™ | Surface Cleaning Solvent | ¥ See Footer | 779 g/L     |
| VS1100™ | Surface Cleaning Solvent |              | 0 g/L       |
| VS1500™ | Plastic Cleaning Solvent | ¥ See Footer | 779 g/L     |

## Pretreatment Coating VOC Limit | 660 g/L (5.5 lb./gal)

| CODE    | DESCRIPTION | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
|---------|-------------|-----------|----------|---------|-----------------------|
| VS3000™ | Etch Primer | 2:1       | VS3001™  | -       | 647 g/L               |

## Adhesion Promoter VOC Limit | 540 g/L (4.5 lb./gal)

| CODE    | DESCRIPTION               | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
|---------|---------------------------|-----------|----------|---------|-----------------------|
| VS2000™ | Plastic Adhesion Promoter | -         | -        | -       | 539 g/L               |

## Primer VOC Limit | 250 g/L (2.1 lb./gal)

| CODE    | DESCRIPTION                 | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
|---------|-----------------------------|-----------|----------|---------|-----------------------|
| 421-1X  | Primer (⚠ - Note in footer) | 4:1       | 483-03™  | -       | 250 g/L               |
| 421-30™ | Primer Surfacer             | 1:1       | -        | 441-60™ | 250 g/L               |

## Primer Sealer VOC Limit | 250 g/L (2.1 lb./gal)

| CODE   | DESCRIPTION                 | MIX RATIO | HARDENER          | REDUCER | MAX APPLIED VOC (LE)* |
|--------|-----------------------------|-----------|-------------------|---------|-----------------------|
| 421-1X | Sealer (⚠ - Note in footer) | 3:1:2     | 483-03™           | 401-X5  | 250 g/L               |
| 491-1X | Primer Sealer               | 2:1       | 483-01™ / 483-02™ | -       | 250 g/L               |

## Single Stage Coating VOC Limit | 340 g/L (2.8 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

| CODE    | DESCRIPTION                                | MIX RATIO | HARDENER | REDUCER | MAX APPLIED VOC (LE)* |
|---------|--|-----------|----------|---------|-----------------------|
| NIS     | Ful-Thane® 2K Low VOC Single Stage Topcoat | 4:1:1     | VS5330   | VS515#  | 340 g/L               |
| 412-105 | Ful-Thane® Low VOC Fac Pac Black NIS       | 4:1:1     | VS5330   | VS515#  | 340 g/L               |
| 412-106 | Ful-Thane® Low VOC Fac Pac White NIS       | 4:1:1     | VS5330   | VS515#  | 340 g/L               |

## Color Coating VOC Limit | 420 g/L (3.5 lb./gal)

Additional additives may be used. Consult technical data sheet for usage and compliance.

| CODE | DESCRIPTION        | MIX RATIO | HARDENER     | REDUCER | MAX APPLIED VOC (LE)* |
|------|--------------------|-----------|--------------|---------|-----------------------|
| IR   | Ful-Base® Basecoat | 1:1       | ‡ See Footer | 441-6X  | 420 g/L               |

## Clear Coating VOC Limit | 250 g/L (2.1 lb./gal)

| CODE    | DESCRIPTION | MIX RATIO | HARDENER          | REDUCER | MAX APPLIED VOC (LE)* |
|---------|-------------|-----------|-------------------|---------|-----------------------|
| 462-00™ | Clearcoat   | 4:1       | 483-84™ / 483-85™ | -       | 250 g/L               |
| 468-00™ | Clearcoat   | 4:1       | 483-84™ / 483-85™ | -       | 250 g/L               |
| 468-00™ | Clearcoat   | 3:1       | 483-86™           | -       | 250 g/L               |
| 476-00™ | Clearcoat   | 2:1       | 483-64™ / 483-65™ | -       | 250 g/L               |

## Other components that may be used (list is not all-inclusive). Consult technical data sheet for usage and compliance.

| CODE    | DESCRIPTION                                  | MIX RATIO | HARDENER | REDUCER |
|---------|--|-----------|----------|---------|
| VS4510  | Axalta® 2K Urethane Low VOC Integrated Clear | 4:1:1     | VS5330   | VS515#  |
| VS6550  | Axalta® Accelerator                          |           |          |         |
| VS6500  | Axalta® Fisheye Eliminator                   |           |          |         |
| VS6200  | Axalta® VS6200 Matte Base Additive           |           |          |         |
| 441-83™ | Low VOC Flow Additive                        |           |          |         |

⚠ - Refers only to products 421-10™, 421-11™ & 421-12™

‡ Optional Activation: Add 1 oz. 483-56™ RTS quart

**\*Less Water, Less Exempt**  
**1-855-6 AXALTA**  
**nasonfinishes.us**

¥ Applied with non-aerosol, hand-held spray bottle; total volume cannot exceed 20 gallons year, per facility.

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# = 6, 7, 8, 9

X = 0, 1, 2, 6, 8