

Effective: April 1, 2010

Revised: January 2024

Compliant Aerosol Coating Products Rule 427 Exemption					
CODE	DESCRIPTION		CODE	DESCRIPTION	
402-01™	Gloss Trim Black		421-24™	Gray Primer	
402-02™	Flat Trim Black		421-25™	Red Oxide Primer	
402-03™	Semi Gloss Trim Black		421-26™	Beige Primer	
403-00™	Clearcoat		492-51™	Undercoating	
Cleaning Solvents 25 g/L (0.21 lb./gal)					
CODE	DESCRIPTION	REMARKS			APPLIED VOC
107™	Gun & Equipment Cleaner				25 g/L
220™	Silicone Remover Low VOC				25 g/L
265™	Plastic Cleaning Paste				25 g/L
130™	Cleaner				0 g/L
VS1100™	Surface Cleaning Solvent				0 g/L
Pretreatment Coating VOC Limit 660 g/L (5.5 lb./gal)					
CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
VS3000™	Etch Primer	2:1	VS3001™	-	647 g/L
Adhesion Promoter VOC Limit 540 g/L (4.5 lb./gal)					
CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
VS2000™	Plastic Adhesion Promoter	-	-	-	539 g/L
Primer VOC Limit 250 g/L (2.1 lb./gal)					
CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
421-1X	Primer (⚠ - Note in footer)	4:1	483-03™	-	250 g/L
421-30™	Primer Surfacer	1:1	-	441-60™	250 g/L
Primer Sealer VOC Limit 250 g/L (2.1 lb./gal)					
CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
421-1X	Sealer (⚠ - Note in footer)	3:1:2	483-03™	401-X5	250 g/L
491-1X	Primer Sealer	2:1	483-01™ / 483-02™	-	250 g/L
Single Stage Coating VOC Limit 340 g/L (2.8 lb./gal)					
Additional additives may be used. Consult technical data sheet for usage and compliance.					
CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
NIS	Ful-Thane® 2K Low VOC Single Stage Topcoat	4:1:1	VS5330	VS515#	340 g/L
412-105	Ful-Thane® Low VOC Fac Pac Black NIS	4:1:1	VS5330	VS515#	340 g/L
412-106	Ful-Thane® Low VOC Fac Pac White NIS	4:1:1	VS5330	VS515#	340 g/L
Color Coating VOC Limit 420 g/L (3.5 lb./gal)					
Additional additives may be used. Consult technical data sheet for usage and compliance.					
CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
IR	Ful-Base® Basecoat	1:1	‡ See Footer	441-6X	420 g/L
Clear Coating VOC Limit 250 g/L (2.1 lb./gal)					
CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)*
462-00™	Clearcoat	4:1	483-84™ / 483-85™	-	250 g/L
468-00™	Clearcoat	4:1	483-84™ / 483-85™	-	250 g/L
468-00™	Clearcoat	3:1	483-86™	-	250 g/L
476-00™	Clearcoat	2:1	483-64™ / 483-65™	-	250 g/L

