

Effective: July 1, 1998

Revised: January 2024

Compliant Aerosol Coating Products						
CODE	DESCRIPTION		CODE	DESCRIPTION		
402-01™	Gloss Trim Black		421-24™	Primer		
402-02™	Flat Trim Black		421-25™	Red Oxide Primer		
402-03™	Semi Gloss Trim Black		421-26™	Beige Primer		
403-00™	Clearcoat		492-51™	Undercoating		
Surface Cleaner: VOC Limit = 72 g/L (.6 lbs./gal)						
CODE	DESCRIPTION	REMARKS				APPLIED VOC
105™	Gun & Equipment Cleaner	¥ See Footer				650 g/L
106™	Cleaner	¥ See Footer				528 g/L
107™	Gun & Equipment Cleaner					25 g/L
108™	Low HAP Cleaner	¥ See Footer				472 g/L
130™	Cleaner					0 g/L
220™	Silicone Remover Low VOC					19 g/L
VS1000™	Surface Cleaning Solvent	¥ See Footer				779 g/L
VS1100™	Surface Cleaner					0 g/L
VS1500™	Plastic Cleaning Solvent	¥ See Footer				779 g/L
Pretreatments: VOC limit = 780 g/L (6.5 lbs./gal)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
491-17™	Etch Primer		1:1	441-43™	-	780 g/L
VS3000™	Etch Primer		2:1	-	VS3001™	780 g/L
Adhesion Promoter: VOC limit = 840 g/L (7.0 lbs./gal) - Shall not exceed 5% of all coatings applied on a daily basis.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
VS2000™	Plastic Adhesion Promoter		RTS	-	-	539 g/L
Primer / Primer-Surfacers: VOC Limit = 250 g/L (2.1 lbs./gal)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
421-1X	Primer	⌘ - See note in footer	4:1	483-03™	-	250 g/L
421-30™	Primer Surfacer		1:1	-	441-60™	250 g/L
Primer-Sealer VOC Limit = 250 g/L (2.1 lbs./gal)						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
421-1X	Sealer	⌘ - See note in footer	3:1:2	483-03™	401-X5	250 g/L
491-1X	Primer Sealer		2:1	483-01™ / 483-02™	-	250 g/L
Single Stage Topcoats: VOC Limit = 420 g/L (3.5 lbs./gal)						
Additional additives may be used. Consult technical data sheet for usage and compliance.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
NIS Quality	Ful-Thane® 2K Low VOC Single Stage Topcoat		4:1:1	VS5330	VS515#	420 g/L
412-105	Ful-Thane® Low VOC Fac Pac Black NIS		4:1:1	VS5330	VS515#	420 g/L
412-106	Ful-Thane® Low VOC Fac Pac White NIS		4:1:1	VS5330	VS515#	420 g/L
Multi-Stage Topcoats: VOC Limit = 420 g/L (3.5 lbs./gal) - Additional additives may be used, consult technical data sheet for usage & compliance.						
Must be used with specified clearcoats for compliance. Consult technical data sheet.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
IR Quality	Ful-Base® 3.5 Basecoat	‡ Optional Activation	1:1	483-56™	441-6X	420 g/L
Multi-Stage Topcoats: VOC Limit = 420 g/L (3.5 lbs./gal) - Additional additives may be used, consult technical data sheet for usage & compliance.						
Must be used with specified basecoats for compliance. Consult technical data sheet.						
CODE	DESCRIPTION	REMARKS	MIX RATIO	HARDENER	REDUCER	MAX APPLIED VOC (LE)
462-00™	Clearcoat		4:1	483-84™ / 483-85™	-	420 g/L
468-00™	Clearcoat		4:1	483-84™ / 483-85™	-	420 g/L
468-00™	Clearcoat		3:1	483-86™	-	420 g/L
476-00™	Clearcoat		2:1	483-64™ / 483-65™	-	420 g/L

Other components that may be used (list is not all-inclusive). Consult technical data sheet fot usage and compliance.

CODE	DESCRIPTION	MIX RATIO	HARDENER	REDUCER
VS4510	Axalta [®] 2K Urethane Low VOC Integrated Clear	4:1:1	VS5330	VS515#
VS6550	Axalta [®] Accelerator			
VS6500	Axalta [®] Fisheye Eliminator			
VS6200	Axalta [®] VS6200 Matte Base Additive			
441-83 [™]	Low VOC Flow Additive			

⌘ - Refers to products 421-10[™], 421-11[™] & 421-12[™] only

‡ Optional Activation: Add 1 oz. 483-56[™] RTS quart

¥ Plastic parts only, not to exceed 780 g/L (6.5 lbs./gal).

= 6, 7, 8, 9

X = 0, 1, 2, 6, 8

All VOC (LE) values listed are maximum Ready-to-Spray in pounds per gallon