



**IMRON®**

# Pretreatment Process

## **Step 1 | PPE**

- Wear appropriate PPE for the task

## **Step 2 | Blow**

- Blow off panel prior to cleaning to remove any dust and dirt

## **Step 3 | Select Cleaner**

- Choose the appropriate Axalta Silicone Remover compliant for the VOC area
- Pretreatment must be applied to bare metal within 30 minutes of sanding

## **Step 4 | Pretreatment**

- Determine amount of Metalok® 250S or Metalok 235S Pretreatment needed
- Mix on ColorNet® scale with Metalok 255S or Metalok 236S for Low VOC areas

## **Step 5 | Spray Gun**

- Select appropriate spray gun based on TDS and spray gun manufacturer information
- Refer to Spray Gun Setup SOP

## **Step 6 | Apply**

- Apply pretreatment on bare metal areas Avoid over application on body filler
- Allow flash time according to TDS

## **Step 7 | 5S (Sort, Straighten, Shine, Standardize, and Sustain)**

- Clean spray gun
- Dispose of waste according to local environmental regulations
- Return all items to their proper place