



**IMRON®**

# Surface Cleaning Process

## **Step 1 | PPE**

- Wear appropriate PPE for the task

## **Step 2 | Blow**

- Blow off panel prior to cleaning to remove any dust and dirt

## **Step 3 | Select Cleaner**

- Choose the appropriate Axalta Silicone Remover compliant for the VOC area

## **Step 4 | Clean**

- Apply cleaner from a pump spray bottle to the lint-free towel and/or the panels
- Avoid body filler areas if possible

## **Step 5 | Scrub**

- Scrub surface with the first lint-free towel
- Scrub a small area at a time to ensure the silicone remover does not evaporate prior to wiping

## **Step 6 | Dry**

- Prior to flash, use a second lint-free towel to dry the panel
- Replace towels when they get soiled to avoid spreading contamination on the vehicle
- Repeat cleaning with both a solvent and waterborne Axalta Silicone Remover if available per VOC area

## **Step 7 | 5S (Sort, Straighten, Shine, Standardize, and Sustain)**

- Dispose of waste according to local environmental regulations
- Return all items to their proper place