



IMRON®

Primed Plastic Process

Step 1 - Quality Control

- Perform a solvent test to check if the primer is reversible
- If compliant, apply solvent to a rag and rub to ensure no color comes off
- If color comes off, strip and follow Raw Plastic SOP. If not, go to step 2

Step 2 - Clean

- Thoroughly clean surface with Axalta 275 Plastic Cleaning Solvent as per Surface Cleaning SOP

Step 3 - Sand

- Sand part with a very fine scuff pad and P400-P600 DA with inner face pad
- Try not to cut through the primer where possible

Step 4 - Clean

- Thoroughly clean surface as per Surface Cleaning SOP

Step 5 - Adhesion Promoter

- Apply 1 light coat of Axalta 300 or 305 Adhesion Promoter, if applicable, to cut-through areas only as per TDS

Step 6 - Primer-Sealer

- Apply primer-sealer as per Primer-Sealer SOP Dry as per surfacer TDS

Step 7 - Color and Clearcoat

- Apply color and clearcoat as per the TDS and SOP

Step 8 - 5S (Sort, Straighten, Shine, Standardize, and Sustain)

- Clean and return all items back to their proper place