



IMRON®

Prep Repaired Panel Process

Step 1 | Clean

- Thoroughly clean as per Surface Cleaning SOP

Step 2 | Scuff

- Use a red or gray scuff pad first to scuff areas to be primed that a dual action (DA) sander will not reach

Step 3 | Use a DA Sander to Featheredge OEM Paint

- Use P180 to remove all straight line scratches
- Change to P220 to remove all P180 scratches

Step 4 | Sand

- Use P320 to sand beyond the featheredge at least 6-8" (15-20 cm) for primer adhesion

Step 5 | Clean

- Clean panels as per Surface Clean SOP
- Thoroughly clean entire surface as per Surface Cleaning SOP

Step 6 | Pretreatment

- Apply Pretreatment to any bare metal areas as per Pretreatment SOP

Step 7 | 5S (Sort, Straighten, Shine, Standardize, and Sustain)

- Clean and return all items back to their proper place, disposing of towels according to local codes