



IMRON®

Body to Primer Ready Process

Step 1 | Verify

- Apply guide coat and perform final block sanding
- Verify body filler is primer ready and final sanded with P180 grit or finer

Step 2 | Check for Pinholes and Scratches

- If pinholes or scratches are detected, apply fine polyester putty (glaze) with a metal spreader pushing it into all pinholes and scratches from all angles
- Prior to the fine polyester drying, scrape off with a metal spreader where possible

Step 3 | Sand Fine Polyester Filler

- Apply more guide coat
- Sand fine polyester lightly by hand or block if needed with P180 or finer
- Try not to cut through to the body filler or risk more pinholes

Step 4 | Aluminum

- For aluminum, refer to the aluminum repair TDS

Step 5 | Sand

- With a DA sander, featheredge paint with P180 followed by P220
- Ensure the P180 scratches are completely removed using P220
- Sand with P220-P320 at least 6-8 inches away from featheredge for primer adhesion

Step 6 | 5S (Sort, Straighten, Shine, Standardize, and Sustain)

- Clean and return all items back to their proper place