

CONVERSION PROCESS

SPIES HECKER PERMAHYD® Hi-TEC® - MOVEMENT CHART

Mixing Colors



Code	Product Description	Unit	Usage
WT 144	Hi-TEC Mixing Color 480 Green Blue	0.5 Liter	HIGH
WT 188	Hi-TEC Mixing Color 480 Super Deep Black	1 Liter	
WT 321	Hi-TEC Mixing Color 480 White	1 Liter	
WT 323	Hi-TEC Mixing Color 480 Special Black	1 Liter	
WT 386	Hi-TEC Mixing Color 480 Flop Control	1 Liter	

HIGH 1 or more Back Up Toners in Inventory
ACTION: Please identify these Mixing Toners with a **GREEN** dot on Mix Machine

Code	Product Description	Unit	Usage
WT 328	Hi-TEC Mixing Color 480 Ochre	0.5 Liter	MEDIUM
WT 339	Hi-TEC Mixing Color 480 Violet	1 Liter	
WT 350	Hi-TEC Mixing Color 480 Translucent Black	0.5 Liter	
WT 351	Hi-TEC Mixing Color 480 Translucent Azure Blue	0.5 Liter	
WT 352	Hi-TEC Mixing Color 480 Translucent White	1 Liter	
WT 361	Hi-TEC Mixing Color 480 Brilliant Silver	1 Liter	
WT 362	Hi-TEC Mixing Color 480 Brilliant Silver Fine	1 Liter	
WT 370	Hi-TEC Mixing Color 480 Bright Blue Pearl	0.5 Liter	
WT 377	Hi-TEC Mixing Color 480 Diamond White	0.5 Liter	
WT 390	Hi-TEC Mixing Color 480 Platinum Silver	0.5 Liter	

MEDIUM 0 or 1 Back Up Toner in Inventory
ACTION: No need to identify these Mixing Toners on Mix Machine

Code	Product Description	Unit	Usage
WT 309*	Hi-TEC Mixing Color 480 Brilliant Magenta Red	0.5 Liter	LOW
WT 322	Hi-TEC Mixing Color 480 Micro White	0.5 Liter	
WT 332	Hi-TEC Mixing Color 480 Maroon	0.5 Liter	
WT 334	Hi-TEC Mixing Color 480 Oxide Red	0.5 Liter	
WT 335	Hi-TEC Mixing Color 480 Dark Yellow	0.5 Liter	
WT 337	Hi-TEC Mixing Color 480 Red	0.5 Liter	
WT 338	Hi-TEC Mixing Color 480 Bluish Magenta Red	1 Liter	
WT 342	Hi-TEC Mixing Color 480 Dark Violet	0.5 Liter	
WT 343	Hi-TEC Mixing Color 480 Blue	1 Liter	
WT 344	Hi-TEC Mixing Color 480 Dark Blue	0.5 Liter	
WT 345	Hi-TEC Mixing Color 480 Transparent Emerald	0.5 Liter	
WT 348	Hi-TEC Mixing Color 480 Transparent Azure Blue	1 Liter	
WT 349	Hi-TEC Mixing Color 480 Translucent Green	0.5 Liter	
WT 353	Hi-TEC Mixing Color 480 Translucent Magenta	0.5 Liter	
WT 355	Hi-TEC Mixing Color 480 Brilliant Silver Coarse	1 Liter	
WT 356	Hi-TEC Mixing Color 480 Medium Silver	1 Liter	
WT 360	Hi-TEC Mixing Color 480 Coarse Silver	1 Liter	
WT 364	Hi-TEC Mixing Color 480 White Pearl	1 Liter	
WT 365	Hi-TEC Mixing Color 480 Lilac Pearl	0.5 Liter	
WT 366	Hi-TEC Mixing Color 480 Gold Pearl	0.5 Liter	
WT 368	Hi-TEC Mixing Color 480 Fine White Pearl	0.5 Liter	
WT 372	Hi-TEC Mixing Color 480 Fine Blue Pearl	0.5 Liter	
WT 373	Hi-TEC Mixing Color 480 Ruby Pearl	0.5 Liter	
WT 376	Hi-TEC Mixing Color 480 Red Pearl Extra	0.5 Liter	
WT 378	Hi-TEC Mixing Color 480 Diamond Red	0.5 Liter	
WT 381	Hi-TEC Mixing Color 480 Diamond Blue	0.5 Liter	
WT 383	Hi-TEC Mixing Color 480 Brilliant Orange	0.5 Liter	
WT 388***	Hi-TEC Mixing Color 480 Super Deep Black	1 Liter	
WT 389	Hi-TEC Mixing Color 480 Platinum Silver Fine	0.5 Liter	
WT 400	Hi-TEC Mixing Color 480 System Component C	3.5 Liter	

LOW 0 or 1 Back Up Toner in Inventory
ACTION: Please identify these Mixing Toners with a **RED** dot on Mix Machine

Code	Product Description	Unit	Usage
WT 101	Hi-TEC Mixing Color 480 Orange Radiant Effect	0.25 Liter	
WT 102	Hi-TEC Mixing Color 480 Aluminum Pure Red	0.25 Liter	
WT 112	Hi-TEC Mixing Color 480 Magic Red	0.5 Liter	
WT154	Hi-TEC Mixing Color 480 Blue Effect	0.25 Liter	
WT197*	Hi-TEC Mixing Color 480 Ultra Fine Bright Silver	0.5 Liter	
WT199*	Hi-TEC Mixing Color 480 Magic Ice Effect	0.5 Liter	
WT 300*	Hi-TEC Mixing Color 480 Transparent Maroon	0.5 Liter	
WT 303	Hi-TEC Mixing Color 480 Platinum Silver Extra Fine	0.5 Liter	
WT 304**	Hi-TEC Mixing Color 480 Magic Sparkle	0.5 Liter	
WT 308	Hi-TEC Mixing Color 480 Bright Orange	0.5 Liter	
WT 311	Hi-TEC Mixing Color 480 Ruby Red	0.5 Liter	
WT 312**	Hi-TEC Mixing Color 480 Magic Fire Effect	0.5 Liter	
WT 315*	Hi-TEC Mixing Color 480 Fine Blue Pearl	0.5 Liter	
WT 318	Hi-TEC Mixing Color 480 Brilliant Blue	0.25 Liter	
WT 320*	Hi-TEC Mixing Color 480 Platinum Pearl	0.5 Liter	
WT 324	Hi-TEC Mixing Color 480 Reddish Yellow	0.5 Liter	
WT 327	Hi-TEC Mixing Color 480 Yellow	0.5 Liter	
WT 329	Hi-TEC Mixing Color 480 Transparent Yellow	0.5 Liter	
WT 330	Hi-TEC Mixing Color 480 Blood Orange	0.5 Liter	
WT 331	Hi-TEC Mixing Color 480 Translucent Oxide	0.5 Liter	
WT 333	Hi-TEC Mixing Color 480 Granada Red	0.5 Liter	VERY LOW
WT 336	Hi-TEC Mixing Color 480 Translucent Red	0.5 Liter	
WT 340	Hi-TEC Mixing Color 480 Yellow Magenta Red	0.5 Liter	
WT 341	Hi-TEC Mixing Color 480 Azure Blue	0.5 Liter	
WT 347	Hi-TEC Mixing Color 480 Transparent Green	1 Liter	
WT 354	Hi-TEC Mixing Color 480 Fine Silver	0.5 Liter	
WT 357	Hi-TEC Mixing Color 480 Micro Silver	1 Liter	
WT 359	Hi-TEC Mixing Color 480 Bright Silver	1 Liter	
WT 363	Hi-TEC Mixing Color 480 Brilliant Gold	0.5 Liter	
WT 367	Hi-TEC Mixing Color 480 Fine Green Pearl	0.5 Liter	
WT 369	Hi-TEC Mixing Color 480 Red Pearl	0.5 Liter	
WT 371	Hi-TEC Mixing Color 480 Brown Pearl	0.5 Liter	
WT 374	Hi-TEC Mixing Color 480 Blue Green Pearl	0.5 Liter	
WT 375	Hi-TEC Mixing Color 480 Green Pearl	0.5 Liter	
WT 379	Hi-TEC Mixing Color 480 Diamond Copper	0.5 Liter	
WT 380	Hi-TEC Mixing Color 480 Diamond Green	0.5 Liter	
WT 382	Hi-TEC Mixing Color 480 Diamond Gold	0.5 Liter	
WT 391	Hi-TEC Mixing Color 480 Greenish Yellow	0.5 Liter	
WT 393	Hi-TEC Mixing Color 480 Light Yellow	0.5 Liter	
WT 1500	Hi-TEC Mixing Color 480 Ultra Deep Black	1 Liter	

VERY LOW

NO Back Up Toner in Inventory

ACTION: Please identify these Mixing Toners with a **RED** dot on Mix Machine

Code	Product Description	Unit	Usage
WT 198	Hi-TEC Mixing Color 480 Diamond Yellow (JS)	0.5 Liter	
WT 107	Hi-TEC Mixing Color 480 Prism Blue (LU)	0.25 Liter	
WT 301	Hi-TEC Mixing Color 480 Brass Pearl (LU)	0.5 Liter	
WT 302	Hi-TEC Mixing Color 480 Special Gold Pearl (LU)	0.5 Liter	
WT 306	Hi-TEC Mixing Color 480 Rainbow Silver (LU)	0.5 Liter	
WT 307	Hi-TEC Mixing Color 480 Crystal Rainbow (LU)	0.25 Liter	
WT 314	Hi-TEC Mixing Color 480 Magic Sunlight Effect (LU)	0.5 Liter	
WT 317	Hi-TEC Mixing Color 480 Platin Silver Brilliant Fine (LU)	0.5 Liter	LIMITED USE
WT 319	Hi-TEC Mixing Color 480 Orange Pearl (LU)	0.5 Liter	
WT 392	Hi-TEC Mixing Color 480 Magic Effect (LU)	0.5 Liter	
WT 394	Hi-TEC Mixing Color 480 Fantasy Cyan (LU)	0.5 Liter	
WT 395	Hi-TEC Mixing Color 480 Fantasy Blue (LU)	0.5 Liter	
WT 396	Hi-TEC Mixing Color 480 Fantasy Green (LU)	0.5 Liter	
WT 397	Hi-TEC Mixing Color 480 Fantasy Gold (LU)	0.5 Liter	
WT 398	Hi-TEC Mixing Color 480 Fantasy Silver (LU)	0.5 Liter	
WT 399	Hi-TEC Mixing Color 480 Fantasy Red (LU)	0.5 Liter	

LUT

NOT on Mix Machine and NO Back Up Toner

ACTION: Order them as needed

Other Components

Code	Product Description	Unit	Usage
1050	Hi-TEC Blend-in Additive 1050	3.5 Liter	
1051	Hi-TEC Special Blend-in Additive 1051	3.5 Liter	
6050	Hi-TEC WT Additive Reducer 6050	3.5 Liter	
6052	Hi-TEC WT Additive Special Reducer 6052	3.5 Liter	
6053	Hi-TEC WT Additive High Humidity Reducer 6053	3.5 Liter	HIGH
6054	Hi-TEC WT Effect Control	1 Liter	
WT 385	Hi-TEC Mixing Color 480 - System Component A	3.5 Liter	
WT 387	Hi-TEC Mixing Color 480 - System Component B	3.5 Liter	

HIGH

1 or more Back Up Toners in Inventory

ACTION: Please identify these Mixing Toners with a **GREEN** dot on Mix Machine