



# 2594 SATIN CLEAR URETHANE



## DESCRIPTION

SATIN CLEAR 2594 is a durable and VOC-compliant polyurethane product, formulated to produce a high quality satin finish when used over a variety of base coats. Apply over base coats when a satin finish is desired.

## ADVANTAGES

Easy to mix  
 Dust-free in 30 minutes  
 Low VOC  
 Great Atomization

## PRODUCT NUMBERS

**2594 SATIN CLEAR URETANE**  
**2696 SUPER PRO ACTIVATOR**

## DIRECTION FOR USE



### MIXING

MIX THOROUGHLY BEFORE USE AND AFTER THINNING. Mix only enough material to be used in 30 to 35 minutes.

Always maintain the proper mix ratio, four parts 2594 to one part 2696. In a separate and larger container, thoroughly stir 2594 and slowly add 2696 until well mixed

Pot Life: Pot life is 1 hour at 77 °F. Port life will be shorter at higher temperatures.

### THINNING

NO THINNING IS REQUIRED. If thinning is desired, add 2 to 4 ounces per ready to spray quart PCL 8025 Fast , PCL 8050 Medium, PCL 8075 Slow or 8100 extra slow Zero VOC Universal Reducer.



## APPLICATION

Prior to application, the surface must be dry, clean and free of wax, grease, oil, rust or any other foreign matter.

Apply one medium wet coat of SATIN CLEAR. Wait 1 minute then follow immediately with another medium wet coat. Apply no more than 2 coats maximum.



## DRY TIMES

AIR-DRY (77 °F)

Dust-free:	30 minutes
Hard dry:	Overnight
Full cure:	7 days

FORCE DRY:

Flash-off time:	1 to 5 minutes prior to bake
Dry time:	30 minutes at 130 °F
Hard dry:	Overnight



**EQUIPMENT CLEANING**

Clean guns and coating application equipment in an enclosed equipment cleaner. Follow your local air quality regulations for solvent VOC requirements.



**PHYSICAL PROPERTIES**

All Values Ready To Spray

**FLAT BLACK 2594**

**Standard Mix Ratio**

**4:1**

Max. VOC (LE)	250 g/L (2.1 lbs./gal)
Max. VOC (AP)	125 g/L (1.0 lbs./gal)
Avg. Gal. Wt.:	1114 g/L (9.29 lbs./gal)
Avg. Wt. Volatiles:	62.8 %
Avg. Wt. Exempt Solvent:	51.5 %
Avg. Wt. Water:	0.0 %
Avg. Vol. Exempt Solvent:	49.8 %
Avg. Vol. Water:	0.0 %

Theoretical Coverage:	566.0 ft <sup>2</sup> at 1 mil
Recommended Dry Film Thickness:	1.8 to 2.5 mils
Flash Point:	See SDS/MSDS

**VOC REGULATED AREAS**

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

**SAFETY AND HANDLING**

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS/MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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