

# Ful-Thane® 401-22™ Low VOC Integrated Gloss Enhancer



## GENERAL

### DESCRIPTION

Designed to enhance the depth and color of Ful-Thane® Single Stage (IS quality) mix colors.

**The products referenced herein may not be sold in your market. Please consult your distributor for product availability.**



## MIXING

### COMPONENTS

Ful-Thane® 401-22™ Low VOC Integrated Gloss Enhancer  
Nason® 483-86™ 2K Activator

### MIX RATIO

Combine the components by volume (3:1). Mix thoroughly prior to mixing with Ful-Thane® color.

Component	Volume
Ful-Thane® 401-22™ Low VOC Integrated Enhancer	3
Ful-Thane® 483-86™ 2K Activator	1

Then add 4 parts activated 401-22™ to 1 part activated and reduced Ful-Thane® Single Stage (for final color coat only).

### VISCOSITY

16-19 seconds in a Zahn #2

### POT LIFE

4 hours at 70°F (21°C)



## APPLICATION

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On the final color coat, apply integrated gloss enhancer and color mixture following Ful-Thane® Single Stage (IS Quality) label directions.

### CLEANING OF PAINT EQUIPMENT

Clean spray equipment as soon as possible with lacquer thinner or low VOC cleaner in VOC regulated markets.

### IMPORTANT NOTES

- Do not use as a topcoat clear
- Use as an integrated gloss enhancer in final coat only
- Be certain gloss enhancer and color are properly catalyzed and reduced



## DRY TIMES

Refer to Ful-Thane® Single Stage TDS for information.



## PHYSICAL PROPERTIES

### All Values Ready To Spray

Max. VOC (LE):	253 g/L (2.1 lbs./gal)
Max. VOC (AP):	149 g/L (1.2 lbs./gal)
Avg. Gal. Wt.:	1089 g/L (9.09 lbs./gal)
Avg. Wt.% Volatiles:	56.8%
Avg. Wt.% Exempt Solvent:	43.1%
Avg. Wt.% Water:	0.0%
Avg. Vol.% Exempt Solvent:	41.0%
Avg. Vol.% Water:	0.0%
Theoretical Coverage:	657 ft <sup>2</sup> ( m <sup>2</sup> ) at 1 mil
Recommended Dry Film Thickness:	1.5 mils in 1 coat
Flash Point:	See SDS

## VOC REGULATED AREAS

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing usage and recommendations in the VOC Compliant Products Chart for your area.

## SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and SDS/MSDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without a NIOSH approved air purifying respirator with particulate filters or appropriate ventilation, and gloves.

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In the United States:  
**1.855.6.AXALTA**  
**nasonfinishes.com**

In Canada:  
**1.800.668.6945**  
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