

# SAGOLA®

## PRODUCT RANGE



About Sagola



Made in Spain



## 4600 DFT

The Sagola 4600 is much more than an enhancement of our best gun; it is the culmination of decades of innovation and excellence in the world of paint spraying. Equipped with the revolutionary Dynamic Flow Technology (DFT™) and the reliability of Metal to Metal (M2M™), the Sagola 4600 sets a new standard in terms of efficiency, comfort, and performance.

Code	Axalta Code	Version	Applications
10142401	D15414166	1.20 Base	Waterborne Basecoats
10142413	D15414167	1.20 XL Base	Waterborne Basecoats
10142405	D15414168	1.30 Base	Waterborne and Solventborne Basecoats
10142407	D15414169	1.30 Clear	High Solid Clear Coats and 2K Colour
10142402	D15414170	1.20 Clear Pro	New Technology Clears
10142414	D15414171	1.20 XL Clear Pro	New Technology Clears
10142406	D15414172	1.30 Clear Pro	New Technology Clears and 2K Colour
10142418	D15414173	1.30 XL Clear Pro	2K Clears and 2K Colour
10142404	D15414175	1.20 HVLP	Base/Clears/Colour

## 4600 DIGITAL VERSION

Code	Axalta Code	Version	Applications
10142426	D15414174	1.30 Clear Pro	Clear Coats and 2K Colour

## AIR CAPS



DFT harnesses the ambient air around the aircap to provide a more even and uniform paint distribution. This makes it ideal for difficult base colours such as metallics, silver, and pearls. It also minimises common paint defects like shadowing, mottling, and striping, allowing the Sagola 4600 to provide a flawless finish even at lower working pressures. A range of replacement air caps, nozzles, needles and couplings are available to order.

Code	Axalta Code	Version
56418759	D15414176	DVR Base
56418760	D15414178	DVR Clear Pro
56418762	D15414177	DVR Clear
56418761	D15414179	DVR HVLP





## 3300 GTO



The 3300 GTO is ideal for clear coats and waterborne paints. It has an aluminium forged body making it super light for easy application. Designed for the best response at any pressure, you can't go wrong with the 3300 GTO. Both 'TECH' versions come complete with air manometer.

Code	Axalta Code	Version	Applications
10141551	D15350232	1.30 (TECH)	HS and MS Clear Coats. Topcoats and Basecoats.
10141552	D15350267	1.40 (TECH)	HS/MS Clear Coats and single stage paints.
10141563	D15350268	1.60 (EPA)	Refinish primers/surfacers express drying.
10141564	D15350285	1.80 (EPA)	HS primers/fillers.



## Mini XTREME

The Sagola Mini Xtreme is smaller than the 4600 but larger than the 475 Xtech. It is perfect for high quality small repairs as well as motorcycle and custom work. The 1.2 model with the blue air cap is the most universal mini model and will handle basecoats and topcoats with ease.

Code	Axalta Code	Version	Applications
10111803	D15333457	1.20 (Aqua)	Basecoats, Topcoats and Clears.



## 475 XTECH MINI

This is the smallest spray gun in the Sagola range. Smaller than the Mini Xtreme, the 475 Xtech is a very compact and well-priced touch up gun suitable for very small repairs and painting of small parts.

Code	Axalta Code	Version
20140802	D15365248	0.80 (05) Gravity
20140803	D15365247	1.00 (10) Gravity



### SPECIAL AIR BRUSH KIT

Code	Axalta Code	Version
D15365257	56418271	Kit Air Cap R5 + Nut (Special for 475 Xtech)
D15368016	10011196	Sagola Brass Cap + Needle 0.50 CHR Model 475

With the special air cap R5 and Brass Nozzel + Needle 0.50 you get results similar to an air brush.



## X4100 PRESSURE

Wide range of industrial applications, even high viscosity materials, with the support of a pressure pot or pressurised pump. Used for all kinds of paints and sprayable products. The perfect tool for high demand series operations in terms of finish, quality, robustness and ergonomics.

Code	Axalta Code	Version
10152409	D15393343	1.20 (XT01B) EPA
10011253	D15393344	Kit Nozz + Need 1.20
10011122	D15393345	Kit Nozz + Need 1.40



## 3300 GTO PRESSURE

With a light injected aluminium body, this is a top level product with an excellent price/quality ratio. High performance and high speed application. Nozzles and needles are in stainless steel. With HVLP and EPA aircaps that comply with regulations concerning solvent emissions. Use with pressure pots and pumps, perfect for primers and topcoats.

Code	Axalta Code	Version
10152206	D15333451	1.40 (EPA)



## 610 PRESSURE POT COMPLETE KIT

Perfect for solvent based paints, the 610 Pressure Pot has a steel body and aluminium lid with a 10L capacity. This kit is perfect for industrial bodyshops that need both a spray gun and pressure pot kit.

Code	Axalta Code	Version
10540798	D15365258	Includes 610 pressure pot, 5m air hose and 3300 GTO Pressure 1.40 EPA.





## CLASSIC PRO XD

Industrial gravity feed spray gun. The best price/quality ratio in conventional primer spray guns. A new body with improved ergonomics, the widest range of responses and application solutions. One single piece automatic paint packing gland. Single axis system with minimum parts.

Code	Axalta Code	Version
10141625	D15365252	1.80 (21 EPA)
10141620	D15365250	1.40 (21 EPA)



## DM 1/300

The low pressure DM 1/300 has been designed and manufactured focusing on the needs of several trades; from small metal, Plastic and wood-working factories to the highest level industrial bodyshops. It includes a 30L Double Membrane Pump with high precision product regulator. Easy-to-use and low air-consumption combined with the highest performance.

Code	Axalta Code	Version
30920501	D15365276	Includes trolley, suction probe and regulator. (Hose and gun not included)

Sagola has been manufacturing spray guns for over 60 years. Each gun is manufactured to the highest standard in their facility in Spain. Sagola stand by its products and offer a 3 year warranty on their range of guns and equipment.



# ACCESSORIES



## Airflow Regulator RC1 with Manometer

High quality regulator ideal for high transfer HVLP and EPA spray guns with Red-to-Green pressure scale (green within provisions of regulations). Can be hand tightened.



## Airflow Regulator RC2

Economical pressure gauge flow regulator with a gauge green scale for high transfer guns.

Code	Axalta Code	Version
56418020	D15333436	RC1 Airflow Regulator with Manometer
40000335	D15333435	RC2 Airflow Regulator



## Super Flow Drying Gun

Special high-end drying gun for waterborne products. With a greater volume of air output, favouring the rapid evaporation of water, resulting in reduced drying time.

Code	Axalta Code	Version
10340401	D15333471	Super Flow Drying Gun



## Antistatic Airhose

Light, flexible and manageable, making it ideal for painting in the booth. Anti-static EPDM rubber hose with exterior textile reinforcement. High security crimped ends are able to bear the high temperatures of the booth.

Code	Axalta Code	Version
56414025	D15333537	Antistatic Airhose 11 m (8x15mm)



## Air + Product Hose Set

Replacement 10 metre Air + Product Hose Set designed for the 610 Pressure Pot and the low pressure DM 1/300.

Code	Axalta Code	Version
86463819	D15350636	10m Air + Product Hose Set



## Lubricant Grease

Sagola spray gun lubricant grease, a silicone free natural product, specifically designed for spray gun maintenance.

Code	Axalta Code
56418589	D15334497



## Demonstration Case

Carrying case with capacity for three spray guns and two Sagola gravity pots. Rigid and resistant. Please note, the demonstration case does not include guns or accessories.

Code	Axalta Code	Version
10141750	D15333470	Demonstration Case



## Cleaning Kit

Complete cleaning set, including one brush for outside cleaning and rods of different sizes for all the inner parts of the spray gun. Supplied in a practical show case.

Code	Axalta Code
40000086	D15334496



## Accessories

We stock a complete range of accessories and replacement parts to suit both current and superseded models. This includes replacement aircaps, nozzle and needle kits and couplings. If you can't find what you are looking for, please contact your distributor.



## MP300 Face Mask

Constructed to the highest standards for the best protection. Its double charcoal filters are easily removed and replaced by simply unscrewing the filter from the body of the mask. The main body of the mask is made from high quality thermoplastic rubber, allowing for a perfect airtight fit that's comfortable all day long. Designed to provide maximum protection against inhalation of organic vapours and gases with a boiling point over 65°C.

Code	Axalta Code	Version
14810301	D15334819	MP300 Face Mask (2 Filters)
56418052	D15334888	Replacement Filters (10 Pck)



## 4240 Face Mask

Complete breathing equipment which includes, belt, pocket regulator and coalescent filter to remove low levels of moisture and oil. The kit includes a 10m breathing hose + 1.5m spray gun hose outlet. Please note, protection will only be offered if the unit is fitted correctly.

Code	Axalta Code	Version
15830102	D15368013	4240 Nitto Face Mask – Includes 10m breathing airline, belt and filter





## 5300X AIR FILTER

The 5300X Air Filtration System offers maximum filtration level in spray booths and painting lines where finishing is highly demanding. Incorporated a sinterised brass 8 micron pre filtration, followed by a 0.01 micron coalescent filter and final filtration by a wide surface active charcoal filter. This process eliminates, in addition to water and impurities, organic fumes and foul air. Ideal for waterborne paint lines and where organic fumes in the network are a problem.

- Air Assisted regulator – allows for soft feel adjustment
- Rapid discharge, with instant pressure reduction
- Aluminium body for durability
- Outlets for 2 guns
- Filter life control indicator to assist with filter replacement
- Ideal for use with waterborne and high-solid paints
- Maximum air quality
- Minimum loss of pressure

Code	Axalta Code	Version
10730351	D15333466	5300X Filter with regulator (Inc. below filters)

### REPLACEMENT FILTERS

56418719	D15333438	Air Filter – Sinterised Brass
56418071	D15333443	Air Filter – Coalescent
56418070	D15333444	Air Filter – Active Charcoal



## DOUBLE 250

This combined water/solvent washer is designed to offer an integrated solution for optimum cleaning of guns and will work with both waterborne and solvent based paints.

- Auto-extraction of solvent vapours
- Blowgun for drying the gun interior areas
- Brush for washing the gun exterior areas
- Gun with coupling to clean interior areas
- Filter mat for residues



Code	Axalta Code	Version
40 000 201	D15365272	Double 250