

1K ECR CLEAR COAT AEROSOL

DESCRIPTION

A 1K clear coat in aerosol format for cosmetic repairs. It is easy to use and provides outstanding appearance.

SUBSTRATES

- Sanded substrates
- OEM finishes
- Cured, repainted surfaces
- Sanded primers
- 1K E-Coat Repair Primer

SURFACE PREPARATION



- For application over properly prepared 1K E-Coat Repair Primer.
- Mask the repair area to prevent overspray from sticking.
- Allow 1K E-Coat Repair Primer to dry 15-30 minutes prior to application of 1K ECR Clearcoat Aerosol

APPLICATION



- Shake aerosol for 2 minutes to ensure contents are uniformly mixed.
- Apply 2 medium-wet coats to prepared basecoat. Flash 10-15 minutes between coats

DRY TIMES



AIR DRY

Dust Free: 30 minutes at 20°C

PHYSICAL PROPERTIES

PWMIR Category:	Clear Coating Products (CCP)
MIR:	1.36
Max. VOC (AP):	479 g/L
Avg. Gallon Weight:	734 g/L
Avg. Weight % Volatiles:	85.2%
Avg. Weight % Water:	0.0%
Avg. Weight % Exempt Solvent:	19.9%
Avg. Volume % Water:	0.0%
Avg. Volume % Exempt Solvent:	17.8%
Flash Point:	See MSDS/SDS

For professional use only!

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SAFETY AND HANDLING

For industrial use only by professional, trained painters. Not for sale to or use by the general public. Before using, read and follow all label and MSDS/SDS precautions. If mixed with other components, mixture will have hazards of all components.

Ready to use paint materials containing isocyanates can cause irritation of the respiratory organs and hypersensitive reactions. Asthma sufferers, those with allergies and anyone with a history of respiratory complaints must not be asked to work with products containing isocyanates.

Do not sand, flame cut, braze or weld dry coating without an approved air purifying respirator with particulate filters or appropriate ventilation, and gloves

Remarks

Pressurised container: protect from sunlight and do not expose to temperatures exceeding 50°C.

Material has to be at room temperature (18-25°C) before use.

Information

The information provided herein corresponds to our knowledge on the subject at the date of its publication. This information may be subject to revision as new knowledge and experience becomes available. The data provided fall within the normal range of product properties and relate only to the specific material designated; these data may not be valid for such material used in combination with any other materials or additives or in any process, unless expressly indicated otherwise. The data provided should not be used to establish specification limits or used alone as the basis of design; they are not intended to substitute for any testing you may need to conduct to determine for yourself the suitability of a specific material for your particular purposes. Since Axalta cannot anticipate all variations in actual end-use conditions Axalta makes no warranties and assumes no liability in connection with any use of this information. Nothing in this publication is to be considered as a license to operate under or a recommendation to infringe any patent rights.

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